

## HYDRAULIC FLUID/FILTER REPLACEMENT AND INTERVALS



### Boom Pressure Filter:

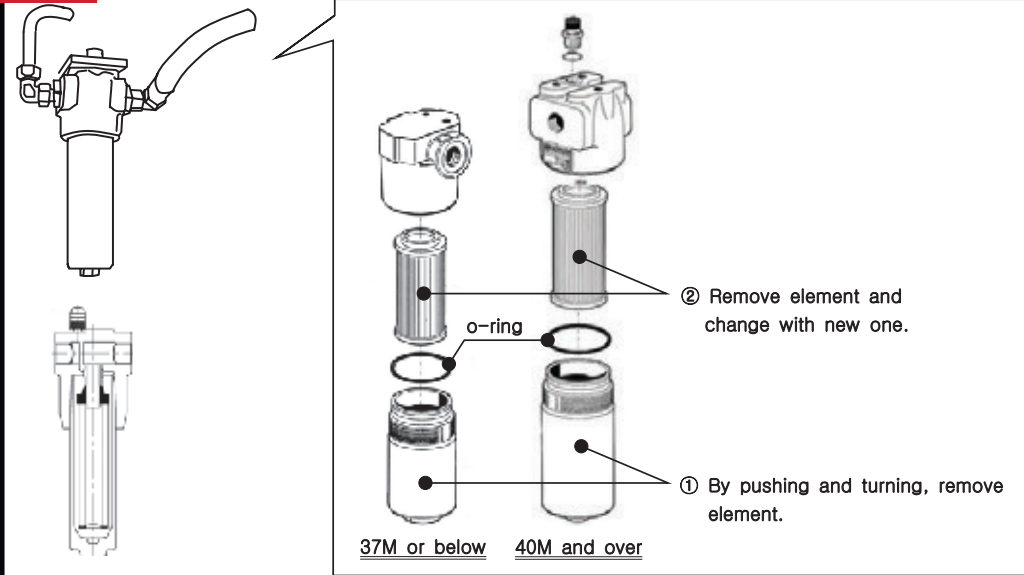
RB31303 - 38m Roll and smaller, RB37303 - 38m ZZ and larger.

**Proper filter change interval:** Initially at 100 hours then every 250 pump hours or once a year, whichever comes first.

(How to change area: see figure 2)

Boom filter is canister style and located next to the HAWE valve or inboard of the pump frame near the front boom support.

FIGURE 2



Replacing the boom filter element (high pressure)

### Suction Filter for Accumulator:

RB31203 all models

**Proper filter change interval:** Initially at 100 hours then every 250 pump hours or once every six months, whichever comes first.

(How to change area: see figure 3)

The accumulator suction filter is behind the plastic four-knob cover on the left side of the front reservoir on dual-tank systems. On single-tank systems the filter housing is on the backside of the tank in the middle.

**Note:** Replace filters when any major service or pump replacement takes place.

FIGURE 3

Suction(ACC) filter element change procedures

